MATERIAL SAFETY DATA SHEET Gougeon Brothers, Inc.

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

 PRODUCT NAME:
 G5 Adhesive - Part B.

 PRODUCT CODE:
 865

 CHEMICAL FAMILY:
 Mercaptan.

 CHEMICAL NAME:
 Mercaptan polymer.

 FORMULA:
 Not applicable.

MANUFACTURER:

West System Inc. 102 Patterson Ave. Bay City, MI 48706, U.S.A. Phone: 866-937-8797 or 989-684-7286 www.westsystem.com

EMERGENCY TELEPHONE NUMBERS:

CAS#

90-72-2

Trade Secret

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

INGREDIENT NAME Tris (dimethylaminomethyl) phenol

I ris (dimethylaminomethyl) phenol Mercaptan terminated polymer

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS Hazard Rating: Health - 2

Flammability - 1

Physical Hazards - 1

CONCENTRATION

< 20%

WARNING. Moderate skin and respiratory irritant. Can be corrosive to eye tissue. Harmful if swallowed. Amber colored liquid with mercaptan (sulfur) odor and high viscosity.

PRIMARY ROUTE(S) OF ENTRY: Inhalation, skin contact, eye contact.

POTENTIAL HEALTH EFFECTS:

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Existing skin, eye and lung conditions such as that resulting from allergies.

4. FIRST AID MEASURES:

5. FIRE FIGHTING MEASURES:

SPECIAL FIRE FIGHTING PROCEDURES:......Burning material will generate toxic fumes. Use full-body protective gear and a self-contained breathing apparatus. If spill has ignited, use water spray to disperse vapors and protect personnel attempting to stop leak. Use water to cool fire-exposed containers.

6. ACCIDENTAL RELEASE MEASURES:

SPILL OR LEAK PROCEDURES: Stop leak without additional risk. Wear proper personal protective equipment. Dike and contain spill. Ventilate area. Absorb with inert absorbent material and remove to disposal container. Wash spill residue with warm, soapy water if necessary.

7. HANDLING AND STORAGE:

8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

EYE PROTECTION GUIDELINES:Chemical splash goggles or full-face shield.

RESPIRATORY/VENTILATION GUIDELINES:

General mechanical or local exhaust ventilation. In the absence of adequate ventilation controls, use a NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge.

ADDITIONAL PROTECTIVE MEASURES: Use where there is immediate access to safety shower and emergency eye wash. Provide proper wash/cleanup facilities for proper hygiene. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS:.....Not established for product as whole. Refer to OSHA's Permissible Exposure Level (PEL) or the ACGIH Guidelines for information on specific ingredients.

9. PHYSICAL AND CHEMICAL PROPERTIES:

PHYSICAL FORM Viscous liquid.

COLOR	Light yellow to amber.
ODOR	Mercaptan odor.
BOILING POINT	No data.
MELTING POINT/FREEZE POINT	No data.
рН	3-5
SOLUBILITY IN WATER	Slight.
SPECIFIC GRAVITY	
BULK DENSITY	9.5 pounds/gallon.
VAPOR PRESSURE	No data.
VAPOR DENSITY	No data.
% VOLATILE BY WEIGHT	1.52%

10. REACTIVITY:

INCOMPATIBILITIES: Avoid contact with strong oxidants. Contact with large masses of epoxy resin generates large quantities of heat due to exothermic reaction.

11. TOXICOLOGICAL INFORMATION:

No specific oral, inhalation or dermal toxicology data is known for this product.

Oral:	Slightly toxic.
Inhalation:	No data.
Dermal:	Slightly toxic.

CARCINOGENICITY:

NTP	No.
IARC	No.
OSHA	No.

This product contains no known carcinogens in concentrations greater than 0.1%.

12. ECOLOGICAL INFORMATION:

No specific data. Wastes from this product may present long term environmental hazards. Do not allow into sewers, on the ground or in any body of water.

13. DISPOSAL CONSIDERATIONS:

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION:

D.O.T. SHIPPING NAME:	Not regulated by DOT.
TECHNICAL SHIPPING NAME:	
D.O.T. HAZARD CLASS:	
U.N./N.A. NUMBER:	Not applicable.
PACKING GROUP:	Not applicable.

Page 4 of 4

15. REGULATORY INFORMATION:

OSHA STATUS: Irritant. comply with TSCA requirements. SARA TITLE III: SECTION 313 TOXIC CHEMICALS None.

<u>STATE REGULATORY INFORMATION:</u> The following chemicals are specifically listed or otherwise regulated by individual states. For details on your regulatory requirements you should contact the appropriate agency in your state.

COMPONENT NAME /CAS NUMBER None known.	CONCENTRATION	STATE CODE
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16. OTHER INFORMATION:

Changes made in Sections 3, 5, 8 & 15.
T. J. Atkinson
G. M. House
Health, Safety & Environmental Manager
January 2, 2008
January 2, 2007
865B-08a

Note: The Hazardous Material Indexing System (HMIS), cited in the Emergency Overview of Section 3, uses the following index to assess hazard rating: 0 = Minimal; 1 = Slight: 2 = Moderate; 3 = Serious; and 4 = Severe.

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